



Torque Table

Below are the recommended torque values for use in the installation of Schletter solar mounting systems. Unless otherwise specified, please use these values.

Bolt Size	Maximum Torque (Nm)	Maximum Torque (ft-lbs)
M6 & 1/4"	6	4.5
M8 & 5/16"	14	10.5
M10 & 3/8"	30	23
M12 & 1/2"	50	37
M16 & 5/8"	121	89
M20 & 3/4"	244	180
Rapid Clamp2+™ Torx	14	10.5

